
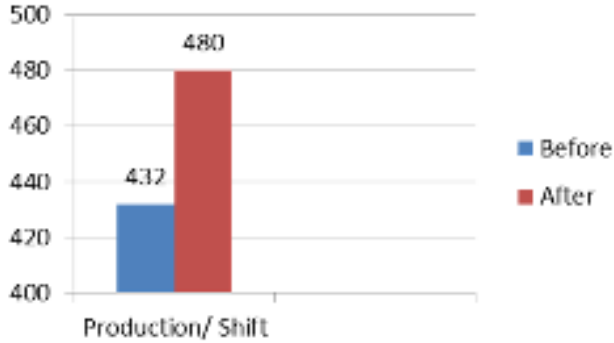


<b>CELL :-</b> A 172		<b>CELL NAME:</b> Oil Pump		<b>MACHINE / STAGE :-</b> Brt-8				<b>OPERATION-</b> Machining													
<b>KAIZEN THEME - :</b> To Increase Productivity & Tool Cost Saving.				<b>IDEA :-</b> Same Tool Use for Both Operation.																	
<b>WIDELY/DEEPLY:-</b>				<b>COUNTERMEASURE-</b> Milling Cutter Path Extend to Complete Back Facing Operation.				<table border="1"> <tr><td><b>BENCHMARK</b></td><td>66 Sec</td></tr> <tr><td><b>TARGET</b></td><td>60 Sec</td></tr> <tr><td><b>KAIZEN START</b></td><td>22.07.15</td></tr> <tr><td><b>KAIZEN FINISH</b></td><td>23.07.15</td></tr> </table>				<b>BENCHMARK</b>	66 Sec	<b>TARGET</b>	60 Sec	<b>KAIZEN START</b>	22.07.15	<b>KAIZEN FINISH</b>	23.07.15		
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<b>PROBLEM / PRESENT STATUS :-</b> In A172 Body Product for Back Facing Operation Separate End Mill Cutter Use.				<div style="border: 1px solid black; padding: 5px; display: inline-block;"><b>AFTER</b></div>				<b>TEAM MEMBERS :-</b> Dilip Phapale Nitin Sutar													
				<b>RESULT :-</b> 1) Productivity Increased. 2) End Mill Cost Saved.(4900rs)				<b>BENEFITS :-</b> Dia 20mm End Mill Cost Saving. (4900rs)													
<b>WHY - WHY ANALYSIS :-</b> Not Applicable.								<b>KAIZEN SUSTENANCE</b>  <b>WHAT TO DO :</b> Not to Change in Program. <b>HOW TO DO :</b> Locking by edit Key.													
<b>ROOT CAUSE :-</b> Not Applicable				<b>SCOPE &amp; PLAN FOR HORIZONTAL DEPLOYMENT</b>				<table border="1"> <thead> <tr> <th>SR. NO.</th> <th>CELL</th> <th>TARGET</th> <th>RESPONSIBILITY</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>-</td> <td>---</td> <td></td> </tr> </tbody> </table>				SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS			-	---	
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<b>REGISTRATION NO. &amp; DATE: -</b> 23.07.2015																					
<b>REGISTERED BY :-</b> Umesh Pimple																					
<b>MANAGER'S SIGN :-</b> Surendra Kulkarni.																					